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## WHAT IS CLAIMED IS:

1	1.	A method for making an arch expander for a patient, comprising:
2	scannii	ng the patient's dentition;
3	fabrica	ting an appliance adapted to be positioned between posterior teeth and a
4	palatal arch, th	ne appliance having first and second movable portions; and
5	providi	ing an expander between the first and second portions of the appliance.
1	2.	The method of claim 1, further comprising adjusting the expander to vary
2	the spacir	ng between the first and second portions of the appliance.
1	3.	The method of claim 1, wherein the expander comprises one or more
2	screws.	
1	4.	The method of claim 1, wherein the expander comprises one or more
2	springs.	
1	5.	The method of claim 1, wherein the first and second portions comprise
2	super-elas	stic nitinol.
1	6.	The method of claim 1, wherein the appliance is fabricated using
2	stereolithe	ography, fused deposition modeling, 3-D printing, or selective laser
3	sintering.	
1	7.	The method of claim 1, wherein the scanning comprises intra-oral
2	scanning.	
1	8.	The method of claim 1, wherein the scanning comprises:
2	taking an impr	ession of the nationt's teeth

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3	placing the impression in a scanner; and	
4	generating a 3D model of the impression.	
1	9. The method of claim 1, wherein the scanning captures the patients'	
2	dentition and palatal arch.	
1	10. The method of claim 1, further comprising adjusting the expander on a	
2	periodic basis.	
1	11. A dental appliance, comprising:	
2	a shell including at least one layer of a polymeric material and having a cavity	
3	which fits closely over one or more posterior teeth, the shell having first and second	
4	moveable portions; and	
5	an expander positioned between the first and second portions of the appliance.	
1	12. The dental appliance of claim 11, wherein the expander is user-adjustable	
2	to vary a spacing between the first and second portions of the appliance.	
1	13. The dental appliance of claim 11, wherein the expander comprises one or	
2	more screws.	
1	14. The dental appliance of claim 11, wherein the expander comprises one or	
2	more springs.	
1	15. The dental appliance of claim 11, wherein the first and second portions	
2	comprise super-elastic nitinol.	
1	16. The dental appliance of claim 11, wherein the shell is fabricated using	
2	stereo-lithography, fused deposition modeling, or selective laser sintering.	

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1 17. The dental appliance of claim 11, wherein the shell shape is determined by intra-orally scanning a patient.

- 1 18. The dental appliance of claim 11, wherein the shell shape is determined from digitally captured scans of a patient's dentition and palatal arch.
- 1 19. The dental appliance of claim 11, wherein the expander is adjusted on a periodic basis.